

SubZero[®] LLC

Long Life Coolant Formulation

Manufactured under license by: Glycol Technologies - Warrendale, PA
724-776-3554

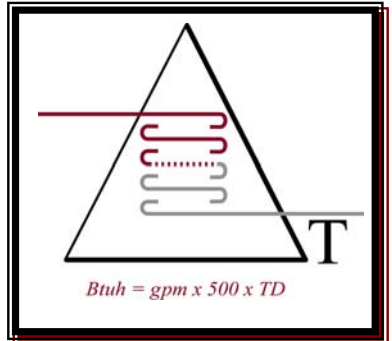
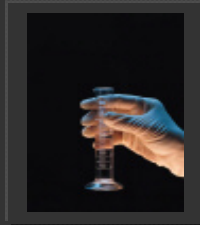


Table 1 • Properties of SubZero LLC™

Volume %	Freeze Pt. ° F	Burst Pt. ° F	Boiling Pt. ° F
25	9	-5	217
30	3	-15	218
35	-4	-30	219
40	-13	-65	221
45	-24	-100	223
50	-34	<-100	225
55	-52	<-100	227
60	-70	<-100	231

- Longer life means longer coolant change intervals.
- Excellent freeze, burst, and boil-over protection.
- Engineered to protect against liner damage.
- Additives prevent cooling system corrosion.
- Compatible with cooling system hose and seals.
- Will not gel.
- Blended with deionized water... “no scale build-up”



- Performance
- Quality
- Value

SubZero LLC is an ethylene glycol based coolant chemically engineered to provide superior corrosion protection and longer service life. Our **NoPit™** inhibitors will protect your cooling system by stifling the electrical potential that exists between dissimilar metals in an electrolyte. This is accomplished by rapidly passivating all metal surfaces with a micro-thin layer of inhibitors, which mitigates corrosion by creating a barrier between the coolant and metal surfaces.

Dilution Water selection is of the utmost importance to ensure superior corrosion protection and optimal heat transfer efficiency. While tap water may be suitable for drinking or cooking purposes, it is not necessarily well suited as a diluent for coolants. Impurities in tap water can increase the electrical conductivity “hardness” of the water, which makes it more corrosive. Calcium and Magnesium in tap water will promote scale on critical heat transfer surfaces resulting in reduced heat transfer while increasing the potential for under-deposit corrosion. Other impurities typically associated with poor water quality are Chloride and Sulfate. These negatively charged “corrosive” ions interfere with the inhibitors and break down the protective barriers they establish on the metal surface. **Deionized Water** should always be used for blending or when system make-up water is required. Deionized Water is chemically pure water, free of any scale or corrosive ions, and will dramatically increase the performance of the **SubZero LLC** Coolants.

Inhibitor Testing Procedures: Test kits and test strips are commercially available to check the coolant for proper inhibitor levels. The coolant must be tested every 15,000 miles or 150 hours to ensure that good corrosion protection is being maintained. Equally important, is regular testing of the glycol concentration. When make-up water is added the glycol concentration decreases as do the inhibitor levels. Therefore, we highly recommend that only the premixed version of **SubZero LLC** be added each time that make-up fluid is required. This will ensure that your desired level of freeze, burst, and boil-over protection are achieved, while maintaining the **NoPit™** inhibitors at optimum levels. Using **SubZero LLC** in a premixed version will also prevent unwanted contaminants from being introduced into your system and shortening its life cycle.

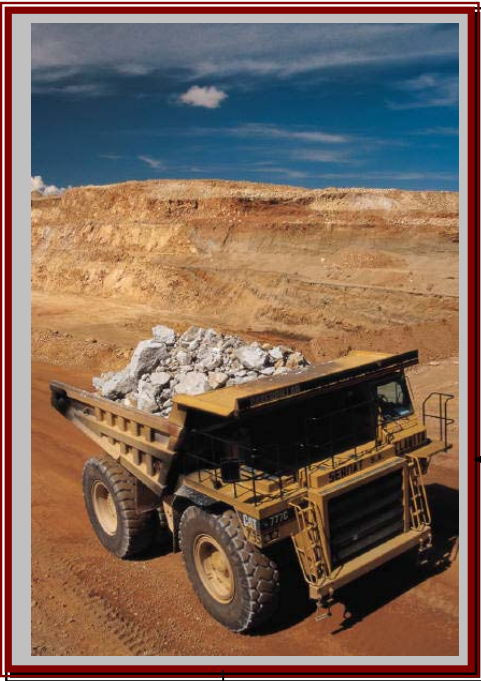
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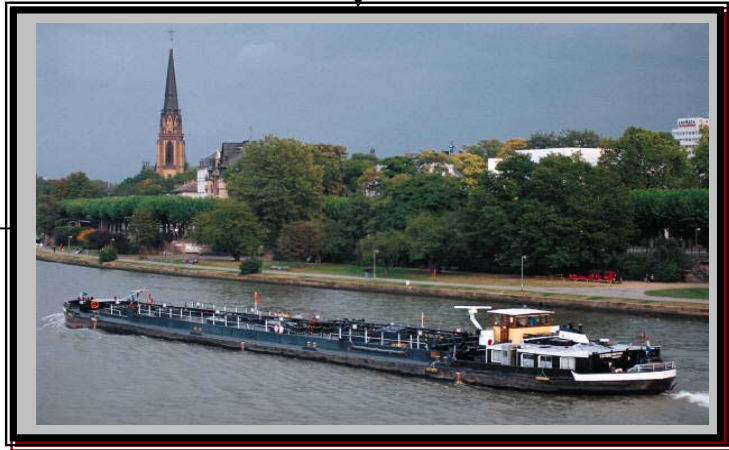


Glycol Concentration & Inhibitor Levels (ppm)

Volume %	>30 <60
pH	> 8.0
RA (alkalinity)	> 5.0
Nitrite NO ₂	> 1000



Sub-Zero™ offers distinct advantages over conventional antifreeze formulations. With Sub-Zero™... you won't lose your cool when business heats up.



Whether your business involves the use of heavy-duty equipment for moving earth minerals, or, moving commodities and specialty products by water. Sub-Zero™ antifreeze will keep your equipment protected 24-hours/day – 7 days/week – 365 days/year.



Sub-Zero™ is available in a wide range of colors to satisfy your leak detection requirements. Just let us know what color you'd prefer, and we'll take care of the rest. Our standard color is fluorescent yellow and will be shipped as such, unless we are advised of an alternate color selection.



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